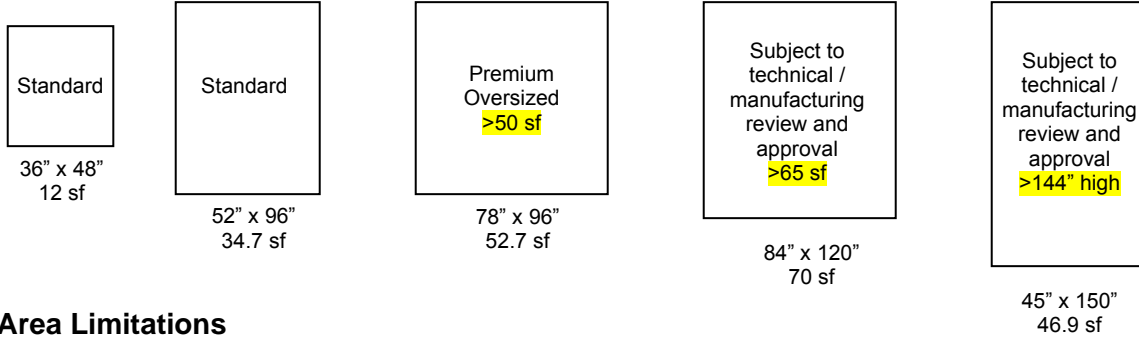




Area and Dimensional Guidelines

Based on units with glass 1/4" (6 mm) to 3/8" (10 mm) thick installed in a vertical application
For products not listed or other questions, contact us at 800-533-2080 or glass@viracon.com

Glass units must meet both the Area and Dimensional Limitations



1. Area Limitations

≤ 50 square feet = standard size

> 50 square feet to 65 square feet = premium oversized unit, must be heat treated (HS or FT)

> 65 square feet = subject to technical / manufacturing review and approval

Triple insulating units are limited to 40 square feet.

2. Dimensional Limitations

	Minimum <i>must be at least</i>	Standard Limitation <i>not to exceed</i>	Oversized* <i>exceeding std. up to</i>	
			width	height
Monolithic Glass				
Uncoated HT	12" x 12"	84"w or 144"h	96"	165"
Std. Coated AN	12" x 12"	84"w or 144"h	96"	165"
Std. Coated HT	12" x 24"	84"w or 144"h	96"	165"
Std. Coated HT with opacifier film	12" x 12"	83"w or 144"h	NA	165"
Std. Coated HT with Viraspan Spandrel	12" x 36"	84"w or 144"h	NA	165"
Uncoated HT Silk-screened	12" x 12"	84"w or 144"h	NA	165"
Std. Coated HT Silk-screened	12" x 36"	84"w or 144"h	NA	165"
Laminated Glass (with pvb **)				
Uncoated AN	6" x 6"	84"w or 144"h	NA	165"
Std. Coated HT	12" x 36"	84"w or 144"h	NA	165"
Uncoated HT Silk-screened	12" x 36"	84"w or 144"h	NA	165"
Std. Coated HT Silk-screened	12" x 36"	84"w or 144"h	NA	165"
Insulating Glass				
Uncoated AN	8" x 18"	84"w or 144"h	96"	165"
Std. Coated HT	12" x 36"	84"w or 144"h	96"	165"
VNE Coated HT	12" x 36"	78"w or 144"h	Not Available	
Uncoated HT with Viraspan Spandrel	12" x 12"	84"w or 144"h	NA	165"
Std. Coated HT with Viraspan Spandrel	12" x 36"	84"w or 144"h	NA	165"
VNE Coated HT with Viraspan Spandrel	12" x 36"	78"w or 144"h	Not Available	
Uncoated HT Silk-screened	12" x 12"	84"w or 144"h	NA	165"
Std. Coated HT Silk-screened	12" x 36"	84"w or 144"h	NA	165"
VNE Coated HT with Viraspan Spandrel	12" x 36"	78"w or 144"h	Not Available	
Heat Soak Testing for FT Glass	see above	84"w or 144"h	96"	165"

Standard Coatings are VE, VP, VS, VT, VH, VY, VLE, VRE and VUE

* Oversized dimensions require technical / manufacturing review and approval

**Specialty laminates for hurricane and security applications have different size guidelines