

**MONOLITHIC LOW-EMISSIVITY COATED GLASS
STANDARD LIMITED WARRANTY**

Viracon warrants to its immediate customer its monolithic low-emissivity glass coating **for a period of ten (10) years from the date of manufacture** against visible deterioration of the coating when used as one lite of a sealed insulating glass unit, providing all the following related conditions are met :

- The coated glass was fabricated by the customer within six months of receipt of the glass by the customer.
- The coated glass lite is assembled with the coated surface toward the airspace.
- The frost point of the unit is -20 degrees Fahrenheit or lower.
- The coating has been effectively deleted from the perimeter edge prior to insulating glass unit assembly.
- There is no incompatibility of the coating with materials used in manufacturing the insulating glass units (i.e. sealants, desiccants, gases, muntin bars, etc.)

This glass warranty does not cover defects resulting from improper use, breakage, lamination of the product, handling or other abuse, failure to follow Viracon's instructions, or any cause other than those specified above.

In the event the coated glass is found and verified by Viracon to be defective, Viracon will replace the glass without charge, F.O.B. nearest shipping point to the place of installation, or at Viracon's option, refund the purchase price of the glass. In no event will Viracon's liability exceed the purchase price of the glass. If Viracon elects to replace the defective glass, Viracon will not be liable for any other expenses, including, but not limited to, removal of the defective unit, installation of replacement units, any labor, materials, and/or any other damages, including incidental, indirect, special, or consequential damages. Further, the warranty of the replacement glass will be limited to the remainder of the warranty period for the original coated glass.

Viracon expressly assumes no responsibility for and this warranty does not cover the following: glass breakage; product failure due to improper usage; product failure due to improper handling, loading, unloading or storage; incompatibility with other glazing or installation materials, including, but not limited to, coatings, sealants, gaskets, setting, lubricants, insulation or any other materials; faulty installation or building construction; damage caused by water not attributable to the Viracon product; failure to adhere to Viracon's instructions regarding installation and/or maintenance of the unit, including written proof of routine maintenance (consult Glass Association of North America Glazing Manual); improper design; errors in provided specifications; scratches or abrasions to the product; abnormal weather conditions; or damage caused by cleaners, solvents, acids, alkalies or any other chemicals used on or around the products. Viracon reserves the right to inspect, in the field, any monolithic low-emissivity coated glass that is alleged to be defective.

The purchaser's exclusive remedy is limited to the legal remedies described in this warranty. Viracon will not be liable for any incidental or consequential damages of any kind. Viracon's warranty will be void in the event that full payment is not received for goods and services within the agreed upon terms of sale. **VIRACON MAKES NO OTHER WARRANTY, EITHER EXPRESS OR IMPLIED, REGARDING THE PRODUCT, INCLUDING, BUT NOT LIMITED TO, MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE.** This warranty may only be modified upon written approval of Viracon's President or Vice President(s). Any inquiries on these warranties or defective items should be directed to:

Viracon Sales Department, 800 Park Drive, Owatonna, MN 55060 Phone: (507) 451-9555

Project Name: _____

Project Number: _____

For Viracon, Inc.

Signed: _____

Title: _____

Name: _____

Date Signed: _____

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