

STRUCTURAL GLAZING OF METAL EXTRUSIONS STANDARD LIMITED WARRANTY

Viracon warrants that the structural bond between the aluminum extrusion and glass substrate will not fail adhesively **for a period of ten (10) years from the date of manufacture** as a result of defective materials or workmanship when installed in accordance with Viracon application recommendations.

Structural glazing system designs incorporating the use of shop glazed metal extrusions are applied to glass substrate by Viracon. The structural glazing system designer is responsible for design of the system including structural silicone joint dimension (glass to extrusion) and the compatibility of finishes applied to metal extrusions.

Viracon assumes no responsibility for adhesive or cohesive failure of structural silicone seals resulting from incompatible extrusion finishes, inadequate structural silicone joint design (glass to extrusion), improper use or handling, faulty installation, faulty building construction or design, incompatible structural or weather seals or incompatible materials (setting blocks/glazing gaskets).

In the event that the structural bond between the aluminum extrusion and glass substrate is found and verified by Viracon to be defective, Viracon will replace said unit without charge, FOB nearest shipping point to the place of installation or at Viracon's option, refund the purchase price of the glass. In no event will Viracon's liability exceed the purchase price of the glass. If Viracon elects to replace the defective glass, Viracon will not be liable for any other expenses, including, but not limited to, removal of the defective unit, installation of replacement units, any labor, materials, and/or any other damages, including incidental, indirect, special, or consequential damages. Further, the warranty of the replacement unit will be limited to the remainder of the warranty period of the original unit.

Viracon expressly assumes no responsibility for and this warranty does not cover the following: glass breakage, product failure due to improper usage; product failure due to improper handling, loading, unloading or storage; incompatibility with other glazing or installation materials, including, but not limited to, coatings, sealants, gaskets, setting blocks, lubricants, insulation or any other materials; faulty installation or building construction; damage caused by water not attributable to the Viracon product; failure to adhere to Viracon's instructions regarding installation and/or maintenance of the unit, including written proof of routine maintenance (consult Glass Association of North America Glazing Manual); improper design; errors in provided specifications; scratches or abrasions to the product; abnormal weather conditions; or damage caused by cleaners, solvents, acids, alkalies or any other chemicals used on or around the products. Viracon reserves the right to inspect, in the field, any unit that is alleged to be defective.

The purchaser's exclusive remedy is limited to the legal remedies described in this warranty. Viracon will not be liable for any incidental or consequential damages of any kind. Viracon's warranty will be void in the event that full payment is not received for goods and services within the agreed upon terms of sale. **VIRACON MAKES NO OTHER WARRANTY, EITHER EXPRESSED OR IMPLIED, REGARDING THE PRODUCT, INCLUDING, BUT NOT LIMITED TO, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** This warranty may only be modified upon written approval of Viracon's President or Vice President(s). Any inquiries on these warranties or defective items should be directed to:

Viracon Sales Department, 800 Park Drive, Owatonna, MN 55060 Phone: (507) 451-9555

Project Name: _____ Project Number: _____

For Viracon, Inc.

Signed: _____ Title: _____

Name: _____

Date Signed: _____

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